

Metric to BS and UN threads

Metric Coarse	Metric Fine	BSF/BSW	UNC	UNF
M2 x 0.4	-	-	1-64	1-72
M2.5 x 0.45	-	-	3-48	3-56
M3 x 0.5	-	-	4-40	4-48
M3.5 x 0.6	-	-	6-32	6-40
M4 x 0.7	-	-	8-32	8-36
M5 x 0.8	-	-	10-24	10-32
M6 x 1	M6 x 0.75	1/4"	1/4-20	1/4-28
M8 x 1.25	M8 x 1	5/16"	5/16-18	5/16-24
M10 x 1.5	M10 x 1.25	3/8"	3/8-16	3/8-24
M12 x 1.75	M12 x 1.25	1/2"	1/2-13	1/2-20
M14 x 2	M14 x 1.5	9/16"	9/16-12	9/16-18
M16 x 2	M16 x 1.5	5/8"	5/8-11	5/8-18
M20 x 2.5	M20 x 1.5	3/4"	3/4-10	3/4-16
M24 x 3	M24 x 2	1"	1 – 8	1 – 12
M30 x 3.5	M30 x 2	1-1/8"	1 1/4-7	1 1/8-12
M36 x 4	M36 x 3	1-3/8"	1 1/2-6	1 1/4-12

IMPORTANT: These are equivalent sizes only. The threads are different. For example a 4-40 UNC will not screw into an M3 thread.